



**EcoStar** LLC



# *Aspen Blend*

*Pioneers of sustainable roofing since 1993*

# Empire Shake *Aspen Blend*



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Your home deserves the luxury, durability and style of EcoStar Empire Shake™ products. These revolutionary synthetic roofing tiles have the look and texture of wood shake and are further enhanced when used in the Aspen Blend style.

Aspen Blend replicates the look of thick, hand-split wood by using a combination of Shake and Shake Plus tiles. This blend is manufactured in random widths of 6", 9" and 12" and thicknesses of 3/8" and 3/4" to give your home the rich, traditional look of wood shake, while providing an environmentally friendly, durable alternative to wood.

## *No Trees Are Harmed*

EcoStar Empire Shake tiles are made from 25% post-industrial recycled polymeric materials. EcoStar synthetic shake is the environmentally friendly choice for the aesthetic beauty of wood, without the use of trees.

## *Color to the Core*

Unlike some synthetic products which only feature coloring in the top layers, you get color to the core with EcoStar shake tiles. Color to the core means the standard and custom color options available with Empire Shake are engineered throughout the entire tile, not simply on the top, to provide a vibrant and long-lasting look for your home.

## *Durability*

An EcoStar Aspen Blend roof system provides your home with superior protection from the harshest elements while adding a stunning profile and authentic wood shake look. Manufactured with 25% recycled polymeric materials, EcoStar tiles offer long-term strength and durability. Aspen Blend roofs are freeze/thaw resistant, Class A or Class C fire rated, Class 4 impact resistant against hail, and are available with a 50-year transferable warranty\*.

*\*See [www.ecostarllc.com](http://www.ecostarllc.com) for available warranties*

## *Maintenance*

Wood shake tiles require annual maintenance and regular cleaning to maintain their appearance and protective properties. EcoStar Aspen Blend requires little-to-no maintenance to achieve its full life expectancy and is resistant to rot. Color to the core eliminates the need to paint by maintaining a true, rich look even after years of prolonged UV exposure. Aspen Blend is available with a 50-year warranty, while its natural counterpart typically has a life span of 10-12 years without regular care.



- Provides a traditional shake look
- Class A and Class C fire resistance
- Class 4 impact resistance
- Wind resistance to 110 mph
- May contribute to LEED® points
- Vibrant, long lasting color
- Low maintenance
- 50-Year Gold Star Labor & Material Warranty available





*Empire Shake™ roofing tiles  
are eco-friendly and proudly  
made in the USA*

## *Sustainable Roofing for Your Lifestyle*

What makes EcoStar roofing products eco-friendly? They meet the three criteria that define environmentally friendly, sustainable building products as they are: made of recycled material, can be recycled and offer an extended life cycle.

As the leading manufacturer of premium steep-slope roofing products, EcoStar continues to provide the roofing industry with unique, sustainable products that offer exceptional longevity, durability and aesthetics. In addition to Empire Shake tiles, EcoStar offers Seneca Shake Class C tiles and a full line of synthetic slate, designer slate tiles and accessories for your next project.



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*Visit our website and social media channels to discover design ideas and learn more about EcoStar sustainable roofing tiles.*

